



AlTiN Coated

Double Margin, Solid Carbide, Coolant Fed, 142° Point, 8+X Dia., 30° Helix (1181-.2087)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AlTiN Coated Part #
3.00MM	.1181	33	25	81	3.0	RDX8000
#31	.1200	1.732	1.299	3.622	.1789	RDX8001
3.10MM	.1220	44	33	92	4.0	RDX8002
1/8	.1250	1.732	1.299	3.622	.1789	RDX8003
3.20MM	.1260	44	33	92	4.0	RDX8004
3.25MM	.1280	44	33	92	4.0	RDX8005
#30	.1285	1.732	1.299	3.622	.1789	RDX8006
3.30MM	.1299	44	33	92	4.0	RDX8007
3.40MM	.1339	44	33	92	4.0	RDX8008
#29	.1360	1.732	1.299	3.622	.1789	RDX8009
3.50MM	.1378	44	33	92	4.0	RDX8010
9/64	.1406	1.732	1.299	3.622	.1789	RDX8011
3.60MM	.1417	44	33	92	4.0	RDX8012
3.70MM	.1457	44	33	92	4.0	RDX8013
#25	.1496	1.732	1.299	3.622	.1789	RDX8014
#24	.1520	1.732	1.299	3.622	.1789	RDX8015
3.90MM	.1535	44	33	92	4.0	RDX8016
5/32	.1562	1.732	1.299	3.622	.1789	RDX8017
4.00MM	.1575	44	33	92	4.0	RDX8018
#21	.1590	1.772	1.339	3.937	.1969	RDX8019
4.10MM	.1614	45	34	100	5.0	RDX8020
4.20MM	.1654	45	34	100	5.0	RDX8021
4.30MM	.1693	45	34	100	5.0	RDX8022
11/64	.1719	1.772	1.339	3.937	.1969	RDX8023
4.40MM	.1732	45	34	100	5.0	RDX8024
4.50MM	.1772	45	34	100	5.0	RDX8025
4.60MM	.1811	45	34	100	5.0	RDX8026
4.65MM	.1831	45	34	100	5.0	RDX8027
4.70MM	.1850	45	34	100	5.0	RDX8028
3/16	.1875	1.772	1.339	3.937	.1969	RDX8029
4.80MM	.1890	50	38	100	5.0	RDX8030
4.90MM	.1929	50	38	100	5.0	RDX8031
5.00MM	.1968	50	38	100	5.0	RDX8032
5.10MM	.2008	57	43	100	6.0	RDX8033
13/64	.2031	2.545	1.920	3.937	.2362	RDX8034
5.20MM	.2047	57	43	100	6.0	RDX8035
5.30MM	.2087	57	43	100	6.0	RDX8036



For detailed tolerance information, see page 329.



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